



CNC Programmer

40 hours - Portchester, United Kingdom

Based in Portchester, UK. Reporting into the Toolroom Supervisor.

What you'll do

- - Manufacture injection mould tooling and components.
 - Modify Injection mould tools, including electrode manufacture, producing job sheets and work instructions.
 - CAD designing, to include from scratch models and modifying existing 3D CAD models.
 - Manufacture of jigs and fixtures to support all areas of the business.
 - Online and offline CAM programming (Heidenhain & Siemens controllers)
 - 3 Axis CNC Milling.
 - 5 Axis CNC Milling.
 - CNC Turning.
 - Manual milling and turning.
 - Wire EDM.
 - Take ownership of part and material ordering and processing.
 - Workload management of larger scale orders.
 - Undertake work in a timely fashion & to a high standard of workmanship at all times.
 - Assist in team meetings and resolving issues.
 - Liaise with Toolroom Supervisor regarding machining activities.
 - To actively look for ways of improving machining processes, keeping up to date with current technologies.
 - Awareness of and adherence to Health and Safety Regulations.
 - Comply with the Health & Safety Policy and observe all the safety rules to ensure your personal safety and the safety of others.
 - Ensure and comply with the Toolroom working environment and organisation.

What we are looking for

- - Full apprenticeship or time served as Machinist/Toolmaker (desirable).
 - HNC/HND in mechanical engineering (desirable).
 - GCSE A-C in Maths & English.
 - Previous machining experience
 - Previous toolmaking experience (desirable).
 - All workshop practices.
 - Tool design (desirable).
 - CAD and CAM.
 - 3 and 5 Axis VMC.
 - Previous 3D printing experience (desirable).
 - Programming of 3 Axis VMC.
 - Programming of 5 Axis VMC.
 - Heidenhain controllers.
 - Siemens controllers (desirable).
 - Setting and operating CNC machines.
 - Ability to work under minimal supervision.
 - Flexible approach to workload.
 - CNC Milling.
 - CNC Turning.
 - CAD systems.
 - Milling.
 - Turning.
 - Grinding (desirable).
 - Polishing (desirable).
 - Wire EDM (desirable).
- - Team player.
 - Self-motivated.
 - Ability to use own initiative.

What we offer

- A competitive salary and range of benefits.
- Be part of a worldwide team with very big challenges ahead, which bring huge development opportunities for people with big career